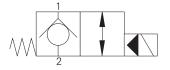
2-way, 2-position, normally closed, poppet type solenoid valve  $114\,L/min$  (30 USgpm) • 350 bar (5000 psi)



### Operation

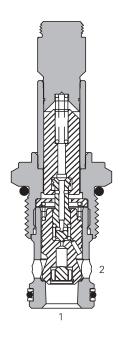
In the de-energized position the valve blocks flow from port 2 to 1 and free flow is allowed from port 1 to 2.

When the solenoid is energized the pilot poppet is pulled off the seat allowing the valve to open in both directions.

### **Features**

Hardened and ground working parts. Lapped seat for low leakage. IP69K Tough coil compatibility. Continuously rated. Compact design with low pressure drop. 350 bar working pressure.

### **Sectional view**



### Performance data

### **Ratings and specifications**

| natings and opcomoditions                               |   |
|---|---|
| Performance data is typical with fluid at 21,8 cST (105 | SUS) and 49°C (120°F)   |
| Typical application pressure (all ports)                | 350 bar (5000 psi)  |
| Cartridge fatigue pressure (infinite life)              | 310 bar (4500 psi)  |
| Rated flow  | 114 L/min (30 USgpm)  |
| Internal leakage  | less than 5 drops/min, max @ 350 bar (5000 psi)   |
| Temperature range                                       | -40° to 100°C (-40° to 212°F)   |
| Coil duty   | Continuous from 85% to 110% of nominal voltage  |
| Cavity  | C-12-2 or C-12-2U<br>Add "U" after number if undercut is required. If undercut is<br>not specified, expect 10 psi @ 15 USgpm and 20 psi<br>@ 30 USgpm higher pressure drop. |
| Fluids  | All general purpose hydraulic fluids such as:<br>MIL-H-5606, SAE 10, SAE 20 etc.  |
| Filtration  | Cleanliness code 18/ <b>16/13</b>   |
| Housing material (standard)                             | Steel   |
| Weight cartridge only                                   | 0,27 kg (0.59 lbs)  |
| Seal kit  | 02-165889 (Buna-N), 02-165888 (Viton®)  |
|   |   |

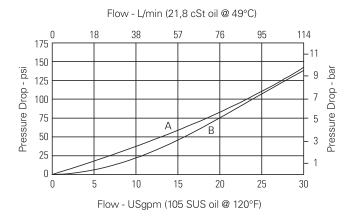
Viton is a registered trademark of E.I. DuPont

## **Description**

This is a 2-way, 2-position, poppet type, high pressure, pilot operated, normally closed solenoid valve. This valve is used in applications requiring low leakage, such as load holding applications or as a general purpose diverter or dump valve.

### Pressure drop

Cartridge only

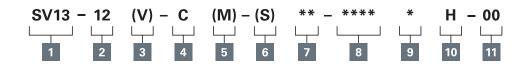


**A** - Port 1 to port 2 **B** - Port 2 to port 1 energized

Where measurements are critical request certified drawings. We reserve the right to change specifications without notice.

2-way, 2-position, normally closed, poppet type solenoid valve 114 L/min (30 USgpm) • 350 bar (5000 psi)

### Model code



### 1 Function

SV13 - Solenoid valve

2 Size 12 - 12 size

# 3 Seal material

Blank - Buna-N

V - Viton®

# 4 Style

C - Normally closed

## 5 Manual override option

Blank - No manual override

M - Manual override

For valve dimensions with manual override option installed see page A-980.

### 6 Valve housing material

Blank - Cartridge only

A - Aluminum

S - Steel (standard)

### **Dimensions**

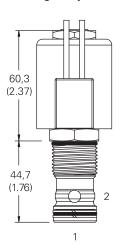
mm (inch)

Torque cartridge in housing

A - 81-95 Nm (60-70 ft lbs)

**S** - 102-115 Nm (75-85 ft lbs)

### **Cartridge only**



# 7 Port size

| Code | Port size      | Housing number |           |
|------|----------------|----------------|-----------|
|      |                | Aluminium      | Steel     |
| 0    | Cartridge only |                |           |
| 4G   | 1/2" BSPP      | 02-161118      | 02-172062 |
| 4GU  | 1/2" BSPP      | 02-161116      | 02-172512 |
| 6G   | 3/4" BSPP      | 02-161117      | 02-169665 |
| 6GU  | 3/4" BSPP      | 02-161115      | 02-162922 |
| 10T  | SAE 10         | 02-160640      | 02-169744 |
| 10TU | SAE 10         | 02-160641      | 02-169817 |
| 12T  | SAE 12         | 02-160644      | 02-169782 |
| 12TU | SAE 12         | 02-160645      | 02-169790 |
|      |                |                |           |

See section J for housing details

# 8 Voltage rating

**00** - No coil

**12D** - 12VDC

24D - 24VDC

**36D** - 36VDC

**24A** - 24VAC

**115A** - 115VAC

230A - 230VAC

12B - 12VDC/w diode\*

24B - 24VDC/w diode\*

\*Optional arc suppression diode

# 9 Connector types

Blank - No coil

G - ISO 4400 DIN 43650

**Q** - Spade terminals

W - Flying lead

N - Deutsch (DC only)

Y - Amp JR (DC only)

**D** - Metripack 150 male (DC only)

**J** - Metripack 280 male (DC only)

## 10 Coil series

**H** - 10 series, 29 W

For coil part numbers and dimensions see section C.

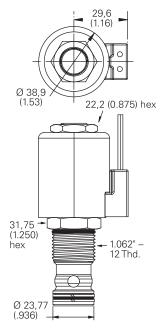
## 11 Special features

**00** - None

(Only required if valve has special features, omitted if "00.")

**Note:** When solenoid valve is ordered as cartridge only, coil nut is included.

**Note:** For applications above 210 bar please consult our technical department or use the steel body option.



Installation drawing (Steel)

12.7
(.50)

28.7
(1.13)

28.9
(3.50)

28.7
(1.13)

28.7
(1.13)

28.7
(1.13)

28.7
(1.13)

Warning

Maintain 5-8 Nm

Maintain 5-8 Nm (4-6 ft lbs) maximum torque on valve tube nut.

Over tightening may cause valve failure.

Where measurements are critical request certified drawings. We reserve the right to change specifications without notice.