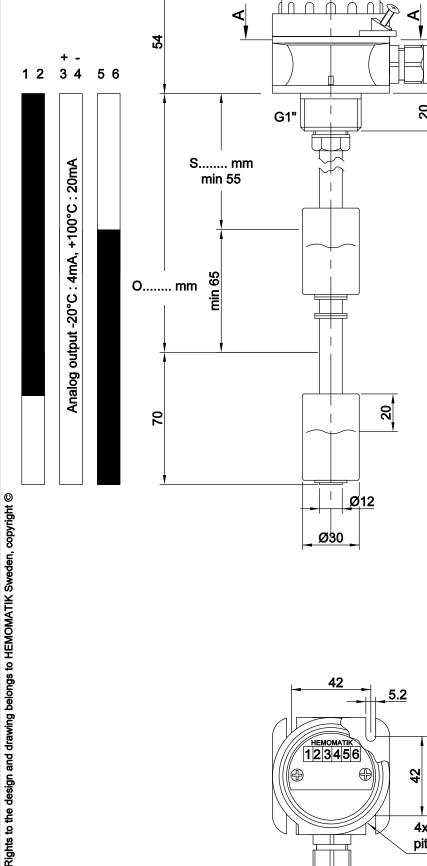
HEMOMATIK Sweden			Liquid level switch	Art.nr. HMFB-SOTIMINUS20-100	
			S= mm O= mm	Drawing nr. See above	Rev.
pproved	P.L. 140925	Scale 1:2	Temperature -20-100°C, 4-20mA	Date 140925	Sign. MEM
			For switchpointmm, see label	Rev. date 171102	
1 2	+ -	24	For ca Ø5-10		ays or PCs, a ly well with



#### WORKING PRINCIPLE

The float contains a magnet. It follows the fluid along the stem. The stem is a non magnetic material with 1 to 5 built-in reedswitches.

The magnet activates each reedswitch for aprox. 10 mm. This is called a passing switch. To assure that the contact status remains unchanged the stem is provided with a stop ring below respectively above the float. This allows to determine whether the level is rising or falling.

We have chosen to define the contact status with empty tank and with the thread mounted in the upwards position.

## **MATERIALS**

Stem: Brass

Float : Buna-N (nitrofuel) Junction box: Polyamid 6 Temp. max : Oil +100°C

### **CONTACT SYMBOLS**

O = means NO low, NC going upwards S = means NC low, NO going upwards

#### TEMPERATURE SENSOR Temperature range

between -20°C..+100°C

This sensor gives 4mA at -20°C and 20mA at 100°C.

# PROTECTION DEGREE

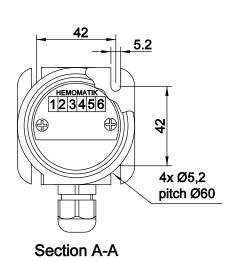
Junction box: IP67 Stem: IP68

#### **ELECTRICAL DATA**

Contact rating level *	50 VA
max voltage	50 V
max current	3 A
Supply voltage temp	10-30VDC
Output	4-20mA

<sup>\* =</sup> resistive load

Note. Above values are for resistive loads. Mechanical life is 30 millions. Use series resistor for lamp load, or other suitable protection for inductive loads if the rating is higher than 1/10 of the values above.



= Switch closed

= Switch open