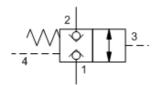
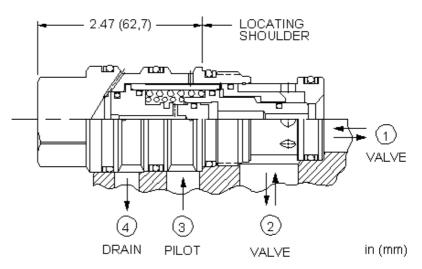




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This is a normally closed, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-23A
Series	3
Capacity	240 L/min.
Minimum Pilot Pressure Required to Shift Valve	20 bar
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	0,82 cc
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990023007
Seal kit - Cartridge	EPDM: 990023014
Seal kit - Cartridge	Polyurethane: 990023002
Seal kit - Cartridge	Viton: 990023006
Model Weight	0.67 kg.

CONFIGURATION OPTIONS Model Code Example: DKHSXHN CONTROL (X) MINIMUM PILOT PRESSURE (H) SEAL MATERIAL (N) MATERIAL/COATING X Standard Pilot H 300 psi (20 bar) N Buna-N Standard Material/Coating E E E E PDM /AP Stainless Steel, Passivated

V Viton

IAP Stainless Steel, Passivated ILH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 300 psi (20 bar).
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseat when the pilot pressure falls below 145 psi (10 bar).
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- These valves are hydraulically balanced between port 1 and port 2.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
 machining variations.

PERFORMANCE CURVES

